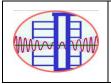


# The List of Rule Revisions

Version No.	Date	Remarks
V1	2014-07-16	None



The content presented below serves as the primary rules of this competition. However, if there are cases not stipulated or clearly defined in the rules, the organizer reserves the right of final interpretation of the cases.

#### **<u>1. The overview of this competition</u>**

Each team is required to design and construct a building model at the competition venue. The model should be able to resist the earthquakes generated by the shaking table at National Center for Research on Earthquake Engineering (NCREE).

This is a two-day competition. On the first day, each team has 6.5 hours (including a lunch break) for constructing the building model. All the materials and tools are provided by the organizer.

On the second day, all models will be tested on the shaking table at NCREE. The artificial earthquakes with various intensities will be generated by using the shaking table. The peak ground acceleration (PGA) will gradually increase from 250 gal to 800 gal (gal =  $cm/sec^2$ ).

All models are ranked by using the efficiency ratio (ER). The value of ER is computed based on the mass of the model itself, the number of mass blocks supported by the model and the PGA eventually resisted by the model. The winner will be the team whose model obtains the largest value of ER.

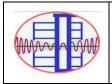
In order to increase the challenge and interest of this competition, the theme of this year's competition is "A High First Floor with an Open Space." All teams are encouraged to exert their knowledge and creativity to construct an effective and efficient building model.

#### 2. The composition of team members

Each team consists of four students registered in the same university/college and one instructor, who is a teacher at the same school. During the two-day competition, the instructor is not allowed to use hands on constructing the model.

#### **<u>3. Materials and tools</u>**

Only the materials and the tools provided by the organizer can be used in this competition. Stationeries, e.g. pencils, rulers, erasers, and calculators, can be prepared by the teams. Nevertheless, these stationeries can be used only for computing and marking the materials. They cannot be used for cutting and drilling.



#### 3.1 Materials

The materials provided by the organizer include:

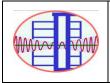
Item	Quantity	Details			
1. Wooden base		It is made of medium density fiberboard (MDF). The size			
board	1	of the board is about 0.55 cm thick, 26 cm (L) $\times$ 26 cm (W)			
		(±0.3 cm).			
2. Wooden stick		They are made of MDF. They are used for constructing the			
	40	model and the frame supporting the poster board. Each			
	40	stick is $70 \pm 0.5$ cm long with a 5.5 mm $\times$ 4 mm ( $\pm$ 1 mm)			
		rectangular cross section.			
3. Hot-melt glue		Each stick is about 30 cm long and 6 mm in diameter.			
stick	20	These glue sticks cannot be used as the members of the			
		building model.			
4. Rubber band	16	Each rubber band is 3 mm wide, 1.5 mm thick, and the			
		perimeter is about 240 mm.			
5. A4-size paper	12	12 sheets of A4-size paper			
6. String	1	A tinted cotton string with 4 m long			
7. Bamboo stick	1	This item is used for making the team flag.			
8. Poster board	1	The poster is pasted on this board.			

#### 3.2 Tools

The tools provided by the organizer include:

Item Quantity		Details			
1. Scissors 1		It is a general office scissors.			
2. Wire saw	1	0.9 cm wide and 30 cm long			
3. Tape measure	1	The total length is 5.5 m.			
4. Manual drill	1	Its bit is 8 mm.			
5. Hot-melt glue gun	1	It is a general hot-melt glue gun			
6. Large utility knife	ty knife 2 The width of the blade is about 1.8 cm.				
7. Check frame 1 This tool is used for checking the building a		This tool is used for checking the building area.			
8. Pencil 1		It is a general official pencil.			
9. Pencil sharpener 1		It is for sharpening the pencils.			
10. Protractor 1		It is a general official plastic semicircular protractor.			
11.Marker pen 1 It is a general official marker pen.		It is a general official marker pen.			
12.Ruler	1	30cm long plastic straight ruler			
13. Cotton gloves	2	The participators can wear the cotton gloves to avoid			
		burns when using the hot-melt glue gun.			

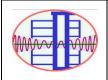
Before constructing the model, each team should make sure that they have received all the materials and tools list above. If any material/tool is missed or damaged, please report to the judges for assistance.



## **<u>4. The features of the model</u>**

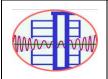
All teams are encouraged to exert their creativity on constructing the model. Nevertheless, the following rules related to the models need to be complied with.:

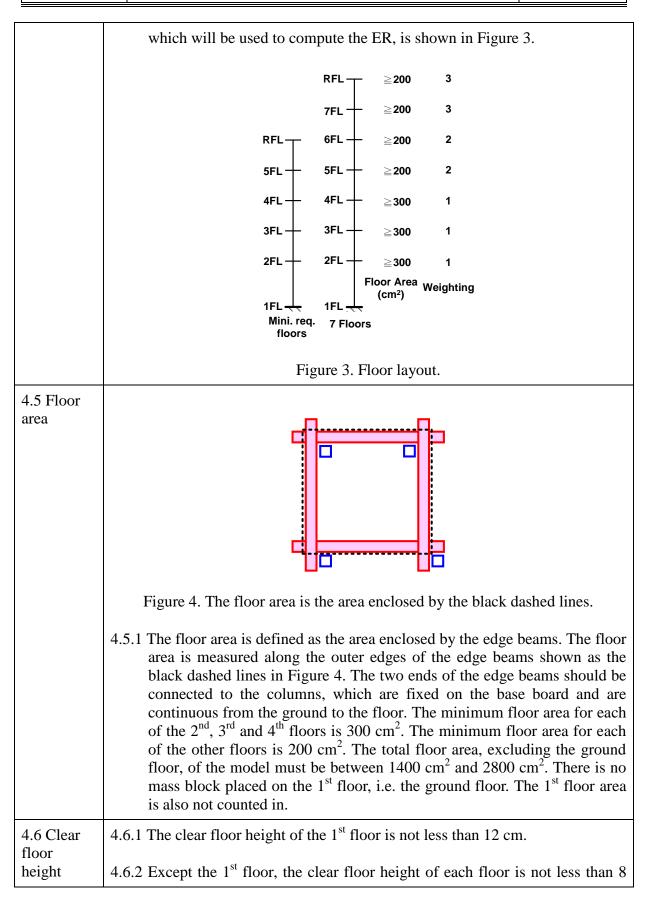
Item	Details						
4.1 Basic structure	4.1.1 All models must follow the common rules of building construction. That is to say, the models are composed of the basic structural components of building structures, e.g., beams, columns, slabs, walls, and bracings.						
	4.1.2 It is not necessary to add claddings/decorations to the models for the purpose of aesthetic appearance. Even if claddings/decorations are added into the model, the clearance requirements stated in section 4.7 should be still met. It should be feasible for the judges to inspect and compute the building area of the model.						
	Figure 1. Schematic drawing of the building model.						
4.2 Site area of the model	4.2.1 Models must be constructed on the base board ( $26 \text{ cm} \times 26 \text{ cm} \times 0.55 \text{ cm}$ ) provided by the organizer. A 3 cm clearance around the edges of the base board must be kept in order to fix the model onto the shaking table. Teams violating this rule will be disqualified or punished by adding penalty weights to the models.						
	4.2.2 The allowable site area is the 20 cm $\times$ 20 cm gray square shown in Figure 2. The projection of the entire model onto the base board must be within this gray square.						

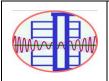


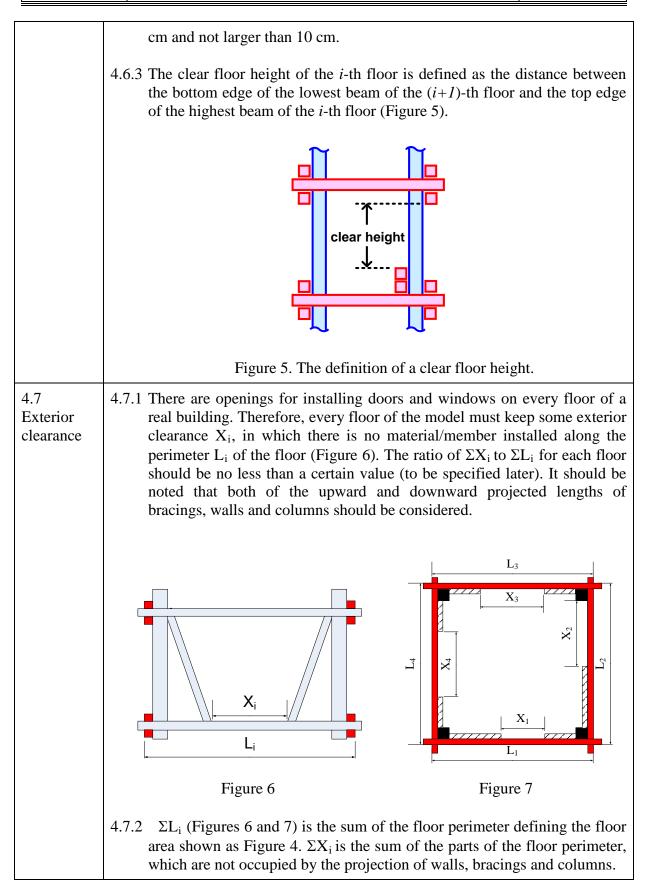
## 2014 IDEERS Rules

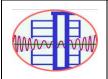
	$ \begin{array}{c}                                     $					
	Figure 2. The allowable site area of the model.					
4.3 Number of wooden sticks fixed on the base board	<ul> <li>4.3.1 Drilled holes are allowable on the base board to firmly hold the wooden stick columns; there is no restriction on the number of wooden sticks that can be fixed on the base board.</li> <li>4.3.2 It is acceptable to implement enhanced fixture of wooden sticks on the base board (e.g., enlarged holes, cotton string running in a ditch, etc.) as long as the enhancement measures (e.g. enlarged holes, ditches, etc.) is backfilled with hot-melt glue to prevent intentional reduction of the base board weight.</li> <li>4.3.3 The base board should be kept integral such that it can be mounted onto the shake table without troubles.</li> <li>4.3.4 All of the wooden stick columns must be fixed on the base board. Isolated system is not allowed.</li> </ul>					
4.4 Floors	<ul> <li>4.4.1 Figure 3 shows the minimum area of each floor. There are at least five complete floors in the model (Figure 3). That is to say, except the first floor (ground floor), there are at least five floors can be loaded with mass blocks.</li> <li>4.4.2 The total height of the model, measured from the top of the base board to be base board.</li> </ul>					
	<ul><li>the top of the roof, must be not less than 55 cm and not larger than 70 cm.</li><li>4.4.3 All floors, including the roof but excluding the first floor, will be loaded with mass blocks. The weight factor for the mass blocks on every floor,</li></ul>					



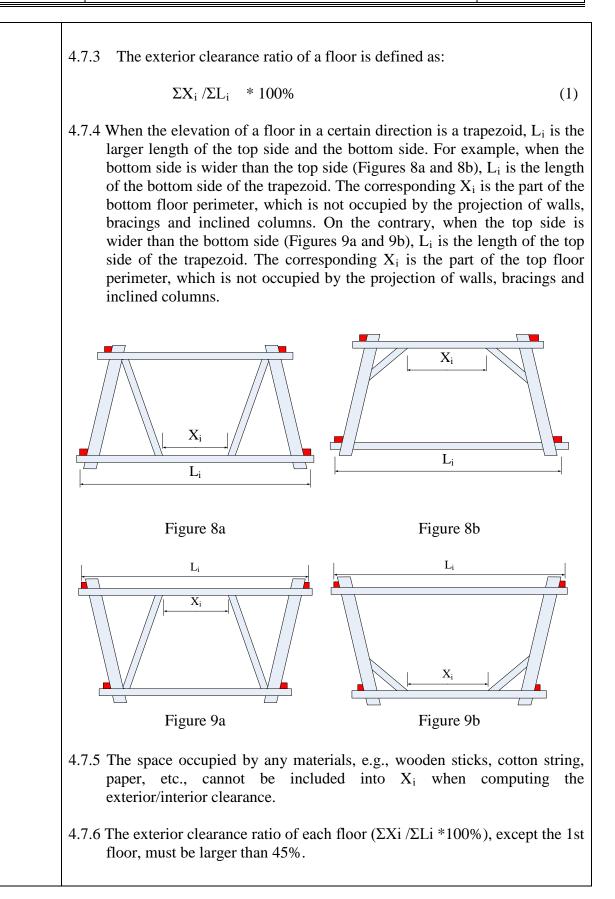


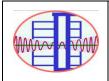




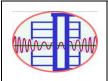








	4.7.7 In particular, the exterior clearance ratio of the 1 <sup>st</sup> floor must keep the maximum. That is to say, there are no walls, exterior bracings and columns etc., which reduce the exterior clearance, on the 1 <sup>st</sup> floor.
4.8 Interior clearance	4.8.1 In order to keep passages inside a floor, any vertical cross section of a floor must not be fully blockaded. A fully blockaded vertical cross section is the width of the vertical cross section all occupied by the projection of materials/members. The width of the passage is the so-called interior clearance.
	Figure 10 Figure 11
	4.8.2 The passage should be kept in all directions. That is to say, the vertical cross sections in all directions are not fully blockaded. For example, the projection of Figure 10 is shown as Figure 1. The dashed lines shown in Figure 12 are the passages.
	4.8.3 When the distance between the end of a vertical member/material and the floor edge is less than 2.5 cm, this member/material is considered as an exterior bracing (Figure 12). An exterior bracing affects only the computation of the exterior clearance rather than the interior clearance.
	Figure 12. An exterior bracing.
	4.8.4 The interior clearance in any direction must be not less than 5 cm.
	4.8.5 It should be noted that the interior bracings cannot touch with the mass blocks. The detail explanation of this item is stated in the section 5.
	4.8.6 In particular, there are no walls, columns and bracings, etc., which reduce the interior space, inside the 1 <sup>st</sup> floor. That is to say, the inside of the 1 <sup>st</sup> floor should keep the maximum.



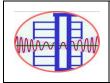
#### 5. The placement of mass blocks

In reality, buildings are subjected to various types of loading. In this competition, mass blocks are used to simulate the vertical loading occurred in real buildings. The rules of placing the mass blocks are:

- 5.1 The material of the mass blocks is steel. The dimension of each mass block is  $6.0 \text{ cm} \times 4.5 \text{ cm} \times 3.0 \text{ cm} (\pm 2 \text{ mm})$ . The weight of each mass block is about 635 g.
- 5.2 The average vertical loading on each unit floor area is 10 g/cm2. The required number of mass blocks on each floor is computed using Equation (2) and must round half up to the nearest integer.

Number of mass blocks = floor area  $(cm^2) \times 10 / 635$  (2)

- 5.3 All models should carry the required number of mass blocks as per Rule 5.2. One may choose to install additional mass blocks in their model in compliance with Rules 5.4 5.7. Any violation of the rules shall incur penalty weight as per Rule 5.8.
- 5.4 Mass blocks may be placed horizontally or vertically on the floors. Nevertheless, mass blocks cannot not be stacked up.
- 5.5 Mass blocks can be placed on top of beams, but cannot touch columns or bracings. The mass blocks, which touch columns or bracings, are treated as a part of the structure.
- 5.6 Mass blocks must be placed inside the floor area, i.e., any parts of the mass blocks are not allowed to be beyond the boundary of the floor.
- 5.7 Mass blocks are placed on the floor when mounting the model to the shaking table. Only hot-melt glue can be used to fix mass blocks to the floors. Other materials, such as paper, cotton string, rubber bands etc., are not permitted to fix mass blocks.
- 5.8 If any individual mass block installed onto the model floors is found to have one or more of the following conditions, that particular mass block will incur 50 grams of penalty weight, and that mass block shall not be counted into the calculation of Efficiency Ratio.
- 5.8.1 A mass block extendeds beyond the boundary of a floor by 5 mm or more.
- 5.8.2 A mass block touches columns, or bracings.
- 5.8.3 Mass blocks are stacked up vertically.
- 5.8.4 The actual number of mass blocks installed does not conform to the reviewed Calculation Sheet (either by mistake or failure of implementing compliant installation).



Example:

Floor No.	Floor Area (cm <sup>2</sup> ) (A)	Calculated Steel Blocks (B)=(A) × 10 / 635	Minimum Required Steel Blocks (C)	Actual Applied Steel Blocks (D)	Weighting (E)
RFL	200	3.15	3	5	3
7FL	280	4.41	4	6	3
6FL	300	4.72	5	7	2
5FL	360	5.67	6	8	2
4FL	381	6.00	6	8	1
3FL	390	6.14	6	8	1
2FL	400	6.30	6	8	1

#### **<u>6. The grading rules</u>**

The criterion used for grading the performance of the models is the efficiency ratio (ER). The ER is computed as:

$$ER(Efficiency \ Ratio) = \frac{I \times \sum W_i}{M_M - M_B + M_p}$$
(3)

where:

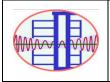
*I*: The maximum seismic intensity resisted by the model (gal).

 $\sum W_i$ : The total number of mass blocks supported by the model. In addition, the number of

mass blocks on different floors is multiplied by different weight factors (Figure 4). The weight factor for the mass blocks on the  $2^{nd}$ ,  $3^{rd}$  and  $4^{th}$  floors is equal to one. The weight factor for the mass blocks on the  $5^{th}$  and  $6^{th}$  floors is two. The weight factor for the mass blocks on the  $7^{th}$  and upper floors is three. It is noted that there is no mass block placed on the  $1^{st}$  floor, i.e. the ground floor.

 $M_M$ : The mass of the model itself, which excludes the mass blocks.

- $M_B$ : The mass of the base board.
- $M_P$ : The penalty mass, which penalizes the violation of the competing rules. The detail of the penalty mass is shown in Table 1.



It indicates that a model resisting larger earthquake load by using less material gets a larger value of ER. The larger the ER is, the better the model's performance is.

Violations	Penalty mass
1. Clean up the working area and arrange the tools in order	500 g
2. The site area of the model and the clearance along the edge of the base board (≥ 3 cm)	500 g
3. The total height of the model (55 cm $\leq$ H $\leq$ 70 cm)	200 g
4. The total floor area (1400 cm <sup>2</sup> $\leq$ A $\leq$ 2800 cm <sup>2</sup> )	100 g
5. The exterior and interior clearances for the 1 <sup>st</sup> floor	500 g
6. Violation of mass block installation requirements (see Rule 5.8)	50 g /stick
7. The clear floor height(1FL $\geq 12$ cm, 8 cm $\leq$ other floors $\leq 10$ cm)	50 g / cm
8. Exterior clearance ratio of each floor (except the $1^{st}$ floor) $\Sigma X_i / \Sigma L_i > 45\%$	10 g / %
9. Interior clearance (must ≥ 5 cm for all floors except 1FL)	100 g / cm
10. Floor area $(2-4FL: > 300 \text{ cm}^2; 5FL-RFL > 200 \text{ cm}^2)$	$5 \text{ g}/\text{cm}^2$

Table 1. The penalty mass.

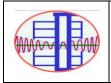
For example, there is a model with the mass of the model itself,  $M_M$ , equal to 750 g, and the mass of the base board,  $M_B$ , equal to 275 g. In addition, the penalty mass,  $M_P$ , is 50 g because the clear height of one floor is only 7.6 cm. There are 8, 8, 8, 8, 7, 6 and 5 mass blocks placed on the 2<sup>nd</sup>, 3<sup>rd</sup>, 4<sup>th</sup>, 5<sup>th</sup>, 6<sup>th</sup>, 7<sup>th</sup> and roof floors, respectively. This model passes the shaking test with a PGA equal to 700 gal, but fails at the subsequent shaking test with a PGA equal to 800 gal. Thus, the efficiency ratio of this model is computed as:

$$ER = \frac{I \cdot \sum W_i}{M_M - M_B + M_p} = \frac{700 \cdot (8 \cdot 1 + 8 \cdot 1 + 8 \cdot 1 + 8 \cdot 2 + 7 \cdot 2 + 6 \cdot 3 + 5 \cdot 3)}{750 - 275 + 50} = 116$$

#### 7. Mounting models onto the shaking table

Before the models are tested on the shaking table, there are periods allowing all teams to mount their models onto the shaking table and fix mass blocks on the floors of models.

7.1 Only two members of each team are allowed to mount their model onto the shaking table and fix the mass blocks. This task should be completed within 15 minutes. The team members are responsible for the completion of this task.



- 7.2 The organizer will provide a screwdriver and screws to each team for mounting the model onto the shaking table.
- 7.3 The organizer will provide a hot-melt glue gun and hot-melt glue to each team for fixing the mass blocks on the floors of the model.
- 7.4 The materials and tools not provided by the organizer cannot be used to mount the models onto the shaking table and fix the mass blocks.
- 7.5 During the period of mounting the models onto the shaking table and fixing the mass blocks, it is not allowed to strengthen the structure of the model.
- 7.6 The team members mounting the models onto the shaking table should be careful not to touch other teams' models, which have already been mounted on the table.
- 7.7 After all teams completed the task of mounting their models onto the shaking table and fixing the mass blocks, IDEERS staff will check whether or not all models are safely mounted on the shaking table and make necessary reinforcement. Nevertheless, each team is still completely responsible for the fixture of the model and the mass blocks.
- 7.8 The judges will examine all models mounted on the shaking table. The model with the following conditions stated in 7.8.1 to 7.8.3 will be required to make modifications of the model within an allowed time period. Otherwise, a certain penalty will be given to the model by the judges. Sometimes, in the worst case, the team may be disqualified for ranking in this contest.
  - 7.8.1 The number of mass blocks on each floor is not consistent with that reported in the check table.
  - 7.8.2 Mass blocks are attached to columns/bracings by using hot-melt glue.
  - 7.8.3 Mass blocks are beyond the boundary of the corresponding floor.
- 7.9 The side of the base board marked with a sticker is where the model should be built on. In addition, when mounting the model onto the shacking table, the sticker should be on the northwest corner (shown as Figure 13). If there is any question about the relative positions or directions shown in Figure 13, please ask the staffs/judges for assistance.

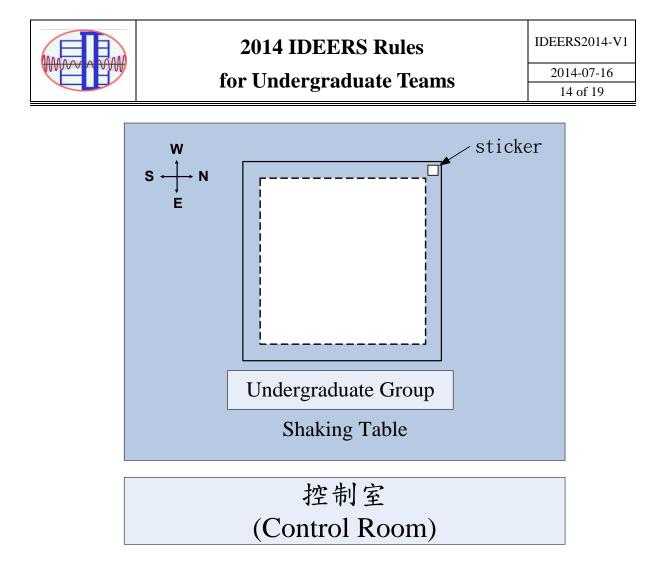
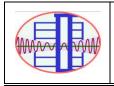


Figure 13. The orientation of the model fixed on the shaking table.

## 8. Loading protocols

All models will be tested simultaneously on the shaking table. The artificial earthquakes generated by the shaking table contain a broadband of sweeping excitation frequencies. The intensity of each artificial earthquake is represented by using the PGA. The PGA increases from one test to another. Figure 14 shows the two components of the displacement time histories of the artificial earthquake with the PGA equal to 250 gal.

- 8.1 There will be at most six tests, in which the PGAs are in the sequence of 250 gal, 400 gal, 500 gal, 600 gal, 700 gal, and 800 gal.
- 8.2 The teams whose models pass the test with the PGA equal to 400 gal, which is equivalent to an earthquake with the intensity equal to VI in Taiwan, will receive the Quake-Resistant Certificate.
- 8.3 Only the models passing the test with the PGA equal to 600 gal are qualified for ranking in this contest.



- 8.4 The bidirectional time histories of the six artificial earthquakes are available on the IDEER's website. All teams are encouraged to download these data.
- 8.5 The mentioned directions are according to those specified in the lab. Figure 13 shows the directions and the orientation for mounting the models to the shaking table.

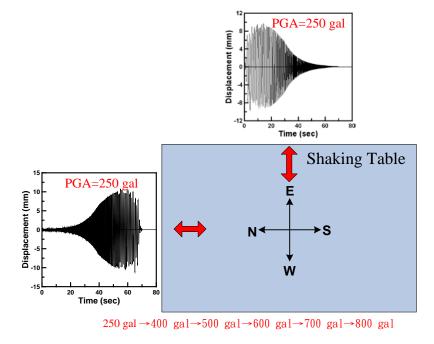
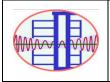


Figure 14. The E-W and N-S components of displacement time histories of the artificial earthquake with the PGA equal to 250 gal.

#### 9. The failure criteria

- A model will be judged to fail the test when the following conditions occur:
- 9.1 Any floor is unstable or collapsed.
- 9.2 Any mass block falls off or significantly dislocates.
- 9.3 The number of columns detached from the base board is larger than or equal to one half of the total number of columns.
- 9.4 The residual displacement of the inclined model, which is the horizontal distance measured from the original roof position to the final roof position, is greater than or equal to 10 cm.
- 9.5 The jury has the consensus of a model failing the test.



## **2014 IDEERS Rules**

## for Undergraduate Teams

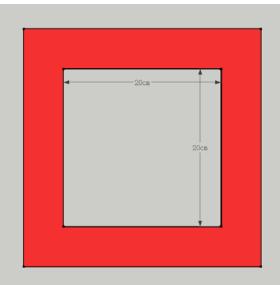


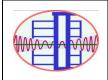
Figure 15. The shape of the check frame.

#### **10. The check frame**

A check frame shown as Figure 15 is provided to each team by the organizer. In order to make sure that the models are built within the allowable area, all teams are suggested to utilize the check frame by putting this frame through the models. Every horizontal cross section of the model should be within the opening of the check frame. The model violating this rule will be punished by adding 500 g penalty mass.

#### **<u>11. The poster</u>**

- 11.1 Poster: Each team must prepare an A4-size (29.7 cm L  $\times$  21 cm W) poster showing the design concept and creativity of the model. The poster may be displayed in a static or dynamic manner, but its maximum allowable demonstration space is 35 cm in height, 25 cm in width, and 25 cm in depth as shown in Figure 16. The materials for making the poster exhibition frame should be the wooden panel and wooden sticks that NCREE provides for the participants. Evaluation of the Best Poster Award will be based on the aforementioned facts. The affiliation of the team including the department and the university/college should be presented at the top of the poster. This poster is done before the contest is held.
- 11.2 Poster exhibition frame : Each team should paste the poster on the poster board, which is supported by using a frame. This frame is made of wooden sticks (Figure 17) and is done during the first day of this contest using the materials NCREE provides.



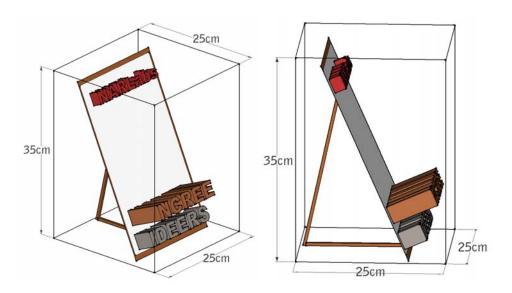


Figure 16. Allowable demonstration space for the posterc

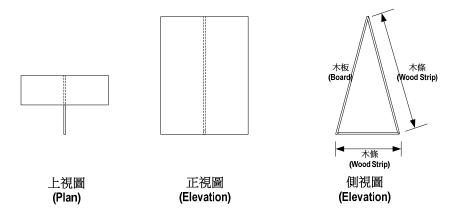
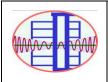


Figure 17. The poster exhibition frame.

#### **<u>12. The team flag</u>**

Each team must design a team flag, which is installed on the model during the first day of this contest. This flag may be drawn before or during this contest. All possible shapes of this flag are allowed. Nevertheless, the size of this flag should be no larger than that of a sheet of A6-size paper (14.4 cm L  $\times$  10.5 cm W, i.e., a quarter of an A4-size paper). This flag can be installed on the model by using any provided materials, such as the bamboo sticks.



#### **13. Model inspection**

The period of the model inspection begins at the end of the model construction and ends at the start of the shaking table tests.

13.1 The procedures of the model inspection are:

(1) The host calls the team number. (2) The members of the team being called weigh the model. (3) The judges inspect the model and then fill in the inspection form. (4) The staffs take a picture of the model and the poster. (5) The team members place the model and the poster on the display table. On the second day, all competitors and judges vote models and posters for some special prizes. (6) Two team members mount the model onto the shaking table for the tests.

- 13.2 The items submitted to the judges for inspection are:
  - (1) the model, (2) the model inspection form, (3) the calculation sheet of the floor area,(4) the check frame and (5) the poster pasted on the exhibiting frame.
  - All of the abovementioned items are taken to the judges by two members of each team.
- 13.3 During the model inspection period, judges have the right to request the model to be modified or to make penalties to the model if the model violates the contest rules. During the two-day contest, jury has the right to re-inspect any models. The team, whose model needs to be re-inspected by the jury, cannot reject this request.

#### **<u>14. Special notices</u>**

- 14.1 In comparison with the contest rules adopted in previous years, there are significant modifications in this year's contest rules. All participants should read all contest rules in detail. The main modifications of this year's contest rules are:
  - 14.1.1 There is no restriction on the allowable maximum number of wooden sticks fixed on the base board.
  - 14.1.2 There is only a requirement on the minimum number of mass blocks installed (Rules 5.3), while the participating team has its free will whether additional mass blocks are favorable.
  - 14.1.3 The way of fixing the base board onto the shaking table is to use the clamping strip. (Figure 18)
  - 14.1.4 Due to the change of the way of fixing the base board onto the shaking table, the size of the base board is changed into  $26 \text{ cm} \times 26 \text{ cm}$ .

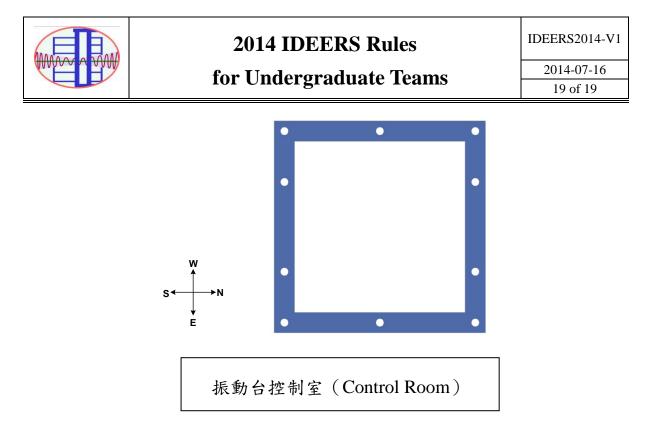


Figure 18. The clamping strip for fixing the base board.

- 14.2 In order to save the inspection time, each team should complete the model inspection form, the calculation sheets of the floor area and the number of mass blocks before submitting the model to the judges for inspection.
- 14.3 Each team must clean their working area and arrange the tools in order after completing their model. Otherwise, the team will be punished by adding a penalty weight equal to 500 g.

## **Check Table of 2014 IDEERS Undergraduate Teams**

Team No.				1001 Name		lergraduate 1	l cu			
$M_M$ (I	Mass of the N		g		Re	eviewe	er			
$M_B$ (Mass of the Base Board)			ard)			g				
$M_P$ (Weight Penalty)						σ				
	$M_M - M_B + M_B$					5 				
			Dana	1ty (500g)		g			1	Penalty
$\frac{1.\text{Field cleanu}}{\Box \text{ O.K.}}$	$\frac{1}{\Box} \times 1001 \text{ s cons}$		Pena	lty ( <b>500g</b> )	9.Interior clearance ( $\geq$ 5cm			) (100g/cm)		
2.Building ran	nge & board		Pena	lty ( <b>500g</b> )	FL	cm			g	
boundary clea	ar width ( $\geq 3$ of		I Cha	ity (300g)	FL	cm			g	
3.Height (55c)	$m \le H \le 70cn$	<b>cm</b>	Pena	lty ( <b>200</b> g)	FL			cm		g
		cm		<u>, , , , , , , , , , , , , , , , , , , </u>	FL			cm		g
4.Total floor a		2	Pena	lty ( <b>100g</b> )	5FL			cm		g
( 1400	$\leq A \leq 2800 \text{ c}$	m) cm			4FL			cm		g
5. Exterior &	interior cleara	nce	Penalty	r (500g)	3FL 2FL		cm			g
of 1FL $\Box$ O.K.	□ N.C	ì		(****8/	2112			cm		g
6. Violation of			Penalty ( <b>50g/per</b> <b>Steel Block</b> )		10.Floor area (each floor)		or)			Penalty ( <b>5g/cm<sup>2</sup></b> )
installation re-	-	locks			FL	с	$m^2$	≥ 200	cm <sup>2</sup>	g
7.Clear heig			Penalty		FL	с	$m^2$	$\geq 200 \text{cm}^2$		g
U	$ER FLRS \le 10$		(50g/cm)		FL	с	$m^2$	$\geq 200 \text{cm}^2$		g
FL		cm		g	FL	с	$m^2$	≥ 200		g
FL		cm	ļ	g	5FL	с	$m^2$	≥ 200	-	g
FL		cm		g	4FL		$m^2$	≥ 300		g
5FL		cm		g	3FL		$m^2$	≥ 300		g
4FL		cm		g	2FL	С	$m^2$	≥ 300		g
3FL		cm		g		Total		cm		
2FL 1FL		cm cm		g	Number of steel blocks of each floor		Weigh	ting	Wi	
8.Exterior clea	$rance(\sum \mathbf{Yi})$		(15%)	g	FL			x 3	=	
$\Sigma L_i$		-	$X_i / \sum L_i$	Penalty (10g/ 1%)	FL			x 3	=	
FL			%		FL			x 3	=	
FL			%	g g	FL			x 2	=	
FL			%	g	5FL			x 2	=	
			%	g	4FL			x 1		
5FL		1	%	g	3FL			x 1		
4FL			%	g	2FL			x 1		
3FL	%		g	Total	2 _		$\Sigma \mathbf{W}$		-	
2FL			%	g	Unit: A	rea: cm <sup>2</sup> Lengt	th&I	Height: o	cm N	Aass:gram